



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

STOZE
D119-646-313
Job Sheet 166769



Part No: D119-646-313

Job Qty: 2 ea

Part Name: Skidtube Protector, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 11/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Agustawestland Philadelphia Corp (CAGUS02)

3050 Red Lion Road Philadelphia, PA, 19114 USA ph:(215) 281-1400 fx:(215) 281-0447.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	11/15/17	0.00	0.00	Start up container	
110	Packaging	2 pcs	11/15/17	0.00	0.00	Packaging1	
120	QC	2 pcs	11/15/17	0.00	0.00	QC4	
125	DC	2 pcs	11/15/17	0.00	0.00	DC	
130	Packaging	2 pcs	11/15/17	0.00	0.00	Packaging3	
140	QC21-FG	2 Ea	11/15/17	0.00	0.00	QC21	

Part Op 125 - Photocopy bluefile & type labels per PPP D119-646-313 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D119-646-313 Location:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation <i>5014146X1</i> <i>5014162x4</i> <i>5014171</i> <i>163581x7 (x3) 5014162 (x3)</i> <i>163588x11 FT64032x4</i>	AN3-45A <i>FM138003x7</i>	8	7	0	0
	AN3-47A <i>5001639x8</i>	12	26	0	0
	AN3-50A <i>FM138040x12</i>	12 <i>x8</i>	28	0	0
	D3904-1 <i>5014136</i>	12	144	0	0
	D4506-3 <i>FT64032x4</i>	12 <i>5014136</i>	75	0	0
	D5369-1 <i>5014136</i>	2 <i>5014215</i>	0	0	0
	D5371-1 <i>5014136</i>	2	3	0	0
	D5372-1 <i>5014135</i>	2	7	0	0
	D5374-1 <i>5014132</i>	12	8	0	0
	D5374-3 <i>FT64032x4</i>	16 <i>5014149</i>	31	0	0
	D5376-1 <i>163588x9</i>	2	4	0	0
	MS21042L3 <i>5014188</i>	20	962	0	0
	NAS1149D0316J <i>5014123</i>	8	701	0	0
	NAS1149D0332J <i>5014120</i>	36	1,532	0	0

Part Specifications

Specifications could not be found.



S014216



Skidtube Protector, LH

PART NO:

Revision:

Operation:

Change No:

D119-646-313

Start up Operation

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Mfg Date: 11/27/17

Job No: 166769

REFERENCE ONLY

10.0 PARTS LIST:

Qty. -313	Qty. -314	PART NUMBER	DESCRIPTION
X		D119-646-313	SKIDTUBE PROTECTOR, LH
	X	D119-646-314	SKIDTUBE PROTECTOR, RH
6	6	D3904-1	WASHER
6	6	D4506-3	WASHER
1		D5369-1	CABLE GUARD, LH
	1	D5369-2	CABLE GUARD, RH
1		D5371-1	HOOK, LH
	1	D5371-2	HOOK, RH
1	1	D5372-1	PLUG
6	6	D5374-1	BUSHING
8	8	D5374-3	BUSHING
1	1	D5376-1	DRILLING JIG
4	4	AN3-45A	BOLT
6	6	AN3-47A	BOLT
6	6	AN3-50A	BOLT
18	18	NAS1149D0332J	WASHER
4	4	NAS1149D0316J	WASHER
10	10	MS21042L3	NUT

11.0 WEIGHT AND BALANCE

The following weight and balance changes are applicable:

Installation	Weight	LONGITUDINAL		LATERAL	
		Arm	Moment	Arm	Moment
D119-646-313 SKIDTUBE PROTECTOR, LH ON STANDARD SKIDTUBE	4.3 lb 1.95 kg	108.1 in 4.3 m	465 in-lb 8.4 kg-m	-43.4 in 1.7 m	-187 in-lb -3.3 kg-m
D119-646-314 SKIDTUBE PROTECTOR, RH ON STANDARD SKIDTUBE	4.3 lb 1.95 kg	108.1 in 4.30 m	465 in-lb 8.4 kg-m	43.4 in 1.7 m	187 in-lb 3.3 kg-m
△ D119-646-313 SKIDTUBE PROTECTOR, LH ON FLOAT SKIDTUBE	1.6 lb 0.72 kg	133.3 in 3.38 m	213 in-lb 2.4 kg-m	-43.4 in -1.7 in	69 in-lb 1.2 kg-in
△ D119-646-314 SKIDTUBE PROTECTOR, RH ON FLOAT SKIDTUBE	1.6 lb 0.72 kg	133.3 in 3.38 m	213 in-lb 2.4 kg-m	43.4 in 1.7 in	69 in-lb 1.2 kg-in

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	MB	DRAWING NO.	REV. C
MFG. APPR.	N/A	DSI 9734	SHEET 8 OF 15
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SKIDTUBE PROTECTOR KIT	NTS
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